

Updated 6/26/2025

 Grain Bonding Motor Matrix					
Grain-to-Liner Bonding					
38mm					
38/480	I59WN				
54mm					
54/852	J1299N				
54/1280	J1799N				
54/1706	K2050ST	K1103X	K1100T		
75mm					
75/2560	K1000T	K1800ST			
75/3840	L1520T				
75/5120	M1500G	M1780NT	L2200G	M2225WS	M2050X
98mm					
98/5120	L1500T	L2500ST			
98/7680	M4500ST	M2400T	M1845NT	M2100G	
98/10240	M2500T	M2000R	M6000ST	M1800FJ	M1939W
98/15360	N2000W	N3300R	N2220DM		
Grain End Bonding					
75mm					
75/6400	M650W				
75/7680	M685W				
98mm					
98/10240	M750W				
98/15360	N1000W				
Grain-to-Liner & Grain End Bonding					
98/20480	N4000W				
98mm DMS	O5500X				

Color Legend

Warp-9
Super Thunder
Propellant X
Blue Thunder
Mojave Green
New Blue Thunder
White Lightning
Redline
Metalstorm Dark Matter
Black Max

NOTES:

- I59WN uses quick-cure epoxy
- Grain-to-liner bonding uses Elmer's Glue-All Max or Gorilla Glue
- Grain end bonding uses 30 minute epoxy

FOLLOW ALL INSTRUCTIONS INCLUDED WITH YOUR PARTICULAR MOTOR